Preferred Device

# **Silicon Controlled Rectifiers**

## **Reverse Blocking Thyristors**

Designed for high volume, low cost, industrial and consumer applications such as motor control; process control; temperature, light and speed control.

- Small Size
- Passivated Die for Reliability and Uniformity
- Low Level Triggering and Holding Characteristics
- Available in Surface Mount Lead Form Case 369A
- Device Marking: Logo, Device Type, e.g., MCR8DCM, Date Code

#### **MAXIMUM RATINGS** (T<sub>J</sub> = $25^{\circ}$ C unless otherwise noted)

| <b>WAXIMOW IXATINGS</b> $(1) = 25$ C unless otherwise hoted)  |                                       |            |                    |  |  |
|---|---------------------------------------|------------|--------------------|--|--|
| Rating  | Symbol                                | Value      | Unit               |  |  |
| Peak Repetitive Off–State Voltage <sup>(1)</sup><br>(T <sub>J</sub> = -40 to 125°C, Sine Wave,<br>50 to 60 Hz, Gate Open) | <sup>V</sup> drm,<br><sup>V</sup> rrm |            | Volts              |  |  |
| MCR8DCM<br>MCR8DCN  |                                       | 600<br>800 |                    |  |  |
| On–State RMS Current<br>(180° Conduction Angles; T <sub>C</sub> = 105°C)  | I <sub>T(RMS)</sub>                   | 8.0        | Amps               |  |  |
| Average On–State Current<br>(180° Conduction Angles; T <sub>C</sub> = 105°C)  | IT(AV)                                | 5.1        | Amps               |  |  |
| Peak Non-Repetitive Surge Current<br>(1/2 Cycle, Sine Wave 60 Hz,<br>T <sub>J</sub> = 125°C)                              | ITSM                                  | 80         | Amps               |  |  |
| Circuit Fusing Consideration<br>(t = 8.3 msec)  | l <sup>2</sup> t                      | 26         | A <sup>2</sup> sec |  |  |
| Forward Peak Gate Power (Pulse Width $\leq$ 1.0 $\mu$ sec, T <sub>C</sub> = 105°C)  | PGM                                   | 5.0        | Watts              |  |  |
| Forward Average Gate Power<br>(t = 8.3 msec, T <sub>C</sub> = 105°C)  | PG(AV)                                | 0.5        | Watts              |  |  |
| Forward Peak Gate Current<br>(Pulse Width ≤ 1.0 μsec, T <sub>C</sub> = 105°C)   | IGM                                   | 2.0        | Amps               |  |  |
| Operating Junction Temperature Range  | ТJ                                    | -40 to 125 | °C                 |  |  |
| Storage Temperature Range   | T <sub>stg</sub>                      | -40 to 150 | °C                 |  |  |

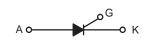
(1) V<sub>DRM</sub>, V<sub>RRM</sub> for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the device are exceeded.



### **ON Semiconductor**

http://onsemi.com

## SCRs 8 AMPERES RMS 600 thru 800 VOLTS





D-PAK

CASE 369A STYLE 4

| PIN ASSIGNMENT |         |  |  |  |
|----------------|---------|--|--|--|
| 1 Cathode      |         |  |  |  |
| 2              | 2 Anode |  |  |  |
| 3              | Gate    |  |  |  |
| 4              | Anode   |  |  |  |

#### ORDERING INFORMATION

| Device    | Package   | Shipping                             |
|-----------|-----------|--------------------------------------|
| MCR8DCMT4 | DPAK 369A | 16mm Tape<br>and Reel<br>(2.5K/Reel) |
| MCR8DCNT4 | DPAK 369A | 16mm Tape<br>and Reel<br>(2.5K/Reel) |

Preferred devices are recommended choices for future use and best overall value.

#### THERMAL CHARACTERISTICS

| Characteristic   | Symbol  | Max             | Unit |
|--|---|-----------------|------|
| Thermal Resistance — Junction to Case<br>— Junction to Ambient<br>— Junction to Ambient <sup>(1)</sup> | R <sub>θ</sub> JC<br>R <sub>θ</sub> JA<br>R <sub>θ</sub> JA | 2.2<br>88<br>80 | °C/W |
| Maximum Lead Temperature for Soldering Purposes(2)   | Т   | 260             | °C   |

#### **ELECTRICAL CHARACTERISTICS** (T<sub>J</sub> = $25^{\circ}$ C unless otherwise noted)

| Characteristics   | Symbol          | Min             | Тур            | Max             | Unit  |
|---|-----------------|-----------------|----------------|-----------------|-------|
| DFF CHARACTERISTICS   | •               |                 | •              | •               |       |
| $ \begin{array}{l} \mbox{Peak Repetitive Forward or Peak Repetitive Reverse Blocking Current} \\ (V_{AK} = Rated \ V_{DRM} \ or \ V_{RRM}, \ Gate \ Open) \\ T_J = 25^{\circ}C \\ T_J = 125^{\circ}C \end{array} $    | IDRM,<br>IRRM   |                 |                | 0.01<br>5.0     | mA    |
| ON CHARACTERISTICS  |                 |                 |                |                 |       |
| Peak On–State Voltage <sup>(3)</sup><br>(I <sub>TM</sub> = 16 A)  | V <sub>TM</sub> | _               | 1.4            | 1.8             | Volts |
| Gate Trigger Current (Continuous dc)<br>$(V_{AK} = 12 \text{ V}, \text{ R}_{L} = 100 \Omega, \text{ T}_{J} = 25^{\circ}\text{C})$<br>$(\text{T}_{J} = -40^{\circ}\text{C})$   | IGT             | 2.0             | 7.0            | 15<br>30        | mA    |
| Gate Trigger Voltage (Continuous dc)<br>$(V_{AK} = 12 \text{ V}, \text{ R}_{L} = 100 \Omega, \text{ T}_{J} = 25^{\circ}\text{C})$<br>$(\text{T}_{J} = -40^{\circ}\text{C})$<br>$(\text{T}_{J} = 125^{\circ}\text{C})$ | VGT             | 0.5<br>—<br>0.2 | 0.65<br>—<br>— | 1.0<br>2.0<br>— | Volts |
|   | IH III          | 4.0             | 22<br>—        | 30<br>60        | mA    |
| Latching Current<br>(V <sub>AK</sub> = 12 V, I <sub>G</sub> = 15 mA, T <sub>J</sub> = 25°C)<br>(V <sub>AK</sub> = 12 V, I <sub>G</sub> = 30 mA, T <sub>J</sub> = $-40^{\circ}$ C)                                     | ι               | 4.0             | 22<br>—        | 30<br>60        | mA    |
| DYNAMIC CHARACTERISTICS   |                 |                 |                |                 |       |
| Critical Rate of Rise of Off–State Voltage  | dv/dt           |                 |                |                 | V/µs  |

| Critical Rate of Rise of Off–State Voltage  | dv/dt |    |     |   | V/μs | L |
|---|-------|----|-----|---|------|---|
| (V <sub>AK</sub> = Rated V <sub>DRM</sub> , Exponential Waveform, Gate Open, $T_J$ = 125°C) |       | 50 | 200 | — |      |   |

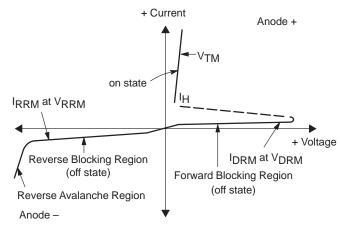
(1) Surface mounted on minimum recommended pad size.

(2) 1/8" from case for 10 seconds.

(3) Pulse Test: Pulse Width  $\leq$  2.0 ms, Duty Cycle  $\leq$  2%.

#### Voltage Current Characteristic of SCR

| Symbol         | Parameter                                 |
|----------------|---|
| VDRM           | Peak Repetitive Off State Forward Voltage |
| IDRM           | Peak Forward Blocking Current             |
| VRRM           | Peak Repetitive Off State Reverse Voltage |
| IRRM           | Peak Reverse Blocking Current             |
| VTM            | Peak On State Voltage                     |
| Ι <sub>Η</sub> | Holding Current                           |



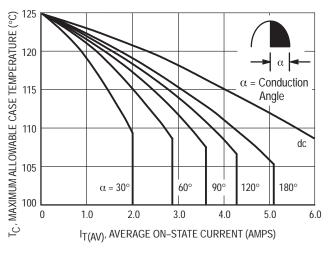


Figure 1. Average Current Derating

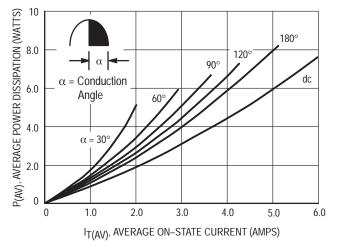


Figure 2. On-State Power Dissipation

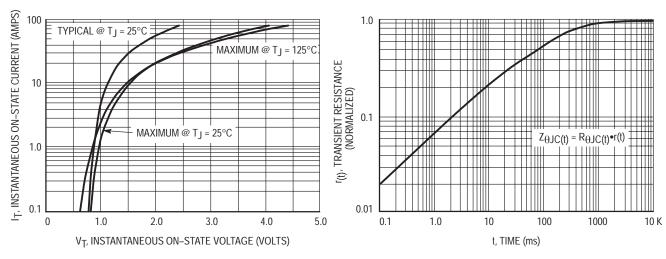


Figure 3. On–State Characteristics



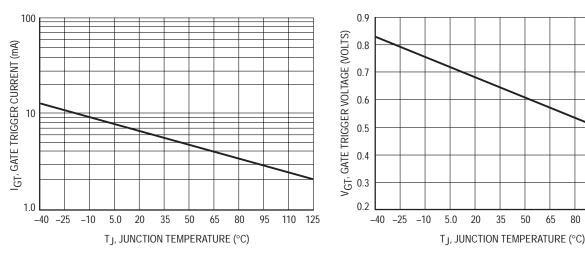


Figure 5. Typical Gate Trigger Current versus **Junction Temperature** 

Figure 6. Typical Gate Trigger Voltage versus **Junction Temperature** 

50 65 95

80

110 125

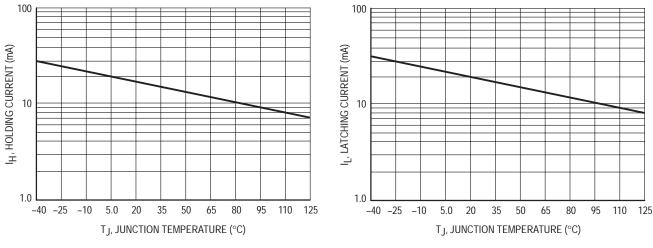
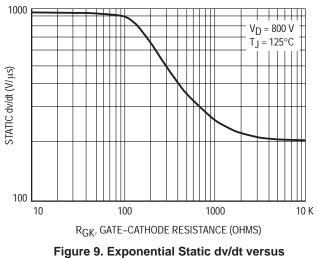


Figure 7. Typical Holding Current versus **Junction Temperature** 



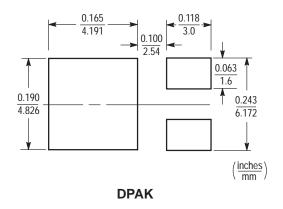


Gate-Cathode Resistance

#### MINIMUM RECOMMENDED FOOTPRINT FOR SURFACE MOUNTED APPLICATIONS

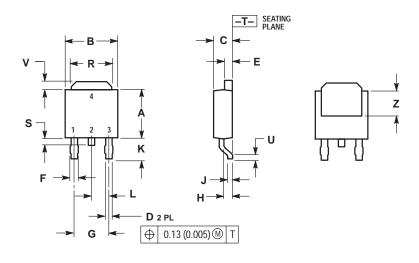
Surface mount board layout is a critical portion of the total design. The footprint for the semiconductor packages must be the correct size to insure proper solder connection

interface between the board and the package. With the correct pad geometry, the packages will self align when subjected to a solder reflow process.



#### PACKAGE DIMENSIONS

D-PAK CASE 369A-13 ISSUE Z



| NOT | LJ.                                   |           |         |          |        |  |  |  |  |
|-----|---------------------------------------|-----------|---------|----------|--------|--|--|--|--|
| 1.  | DIMENSIONING AND TOLERANCING PER ANSI |           |         |          |        |  |  |  |  |
|     | Y14.5                                 | VI, 1982. |         |          |        |  |  |  |  |
| 2.  | CONT                                  | ROLLING   | DIMENSI | ON: INCH | ł.     |  |  |  |  |
|     |                                       |           |         |          |        |  |  |  |  |
|     |                                       | INC       | HES     | MILLIN   | IETERS |  |  |  |  |
|     | dim min max min max                   |           |         |          |        |  |  |  |  |
|     | Α                                     | 0.235     | 0.250   | 5.97     | 6.35   |  |  |  |  |
|     | <b>B</b> 0.250 0.265 6.35 6.73        |           |         |          |        |  |  |  |  |

| DIM | MIN   | MAX   | MIN  | MAX  |
|-----|-------|-------|------|------|
| Α   | 0.235 | 0.250 | 5.97 | 6.35 |
| В   | 0.250 | 0.265 | 6.35 | 6.73 |
| С   | 0.086 | 0.094 | 2.19 | 2.38 |
| D   | 0.027 | 0.035 | 0.69 | 0.88 |
| Ε   | 0.033 | 0.040 | 0.84 | 1.01 |
| F   | 0.037 | 0.047 | 0.94 | 1.19 |
| G   | 0.180 | BSC   | 4.58 | BSC  |
| Н   | 0.034 | 0.040 | 0.87 | 1.01 |
| J   | 0.018 | 0.023 | 0.46 | 0.58 |
| K   | 0.102 | 0.114 | 2.60 | 2.89 |
| L   | 0.090 | BSC   | 2.29 | BSC  |
| R   | 0.175 | 0.215 | 4.45 | 5.46 |
| S   | 0.020 | 0.050 | 0.51 | 1.27 |
| U   | 0.020 |       | 0.51 |      |
| V   | 0.030 | 0.050 | 0.77 | 1.27 |
| Z   | 0.138 |       | 3.51 |      |

NOTES:

STYLE 4: PIN 1. CATHODE 2. ANODE 3. GATE 4. ANODE

## **Notes**

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