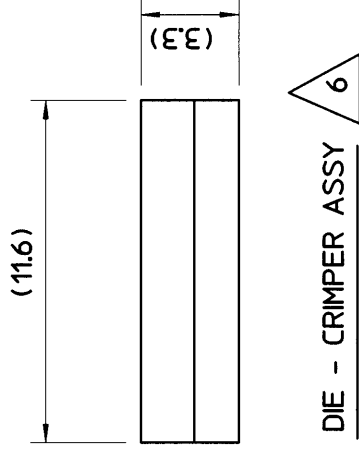
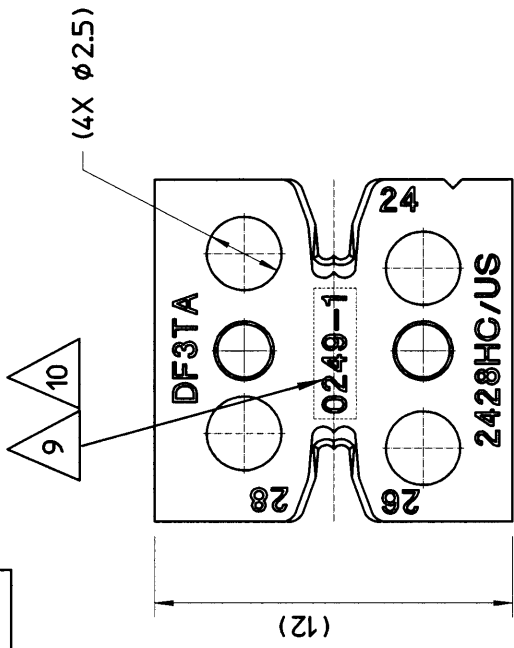


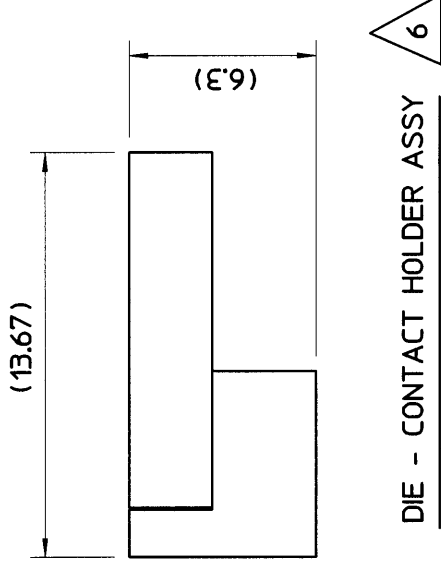
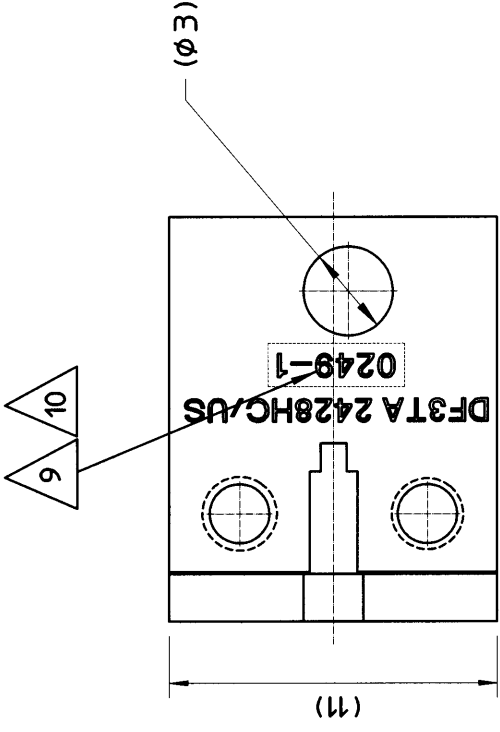
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REVISIONS

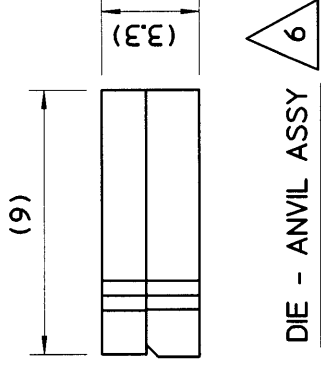
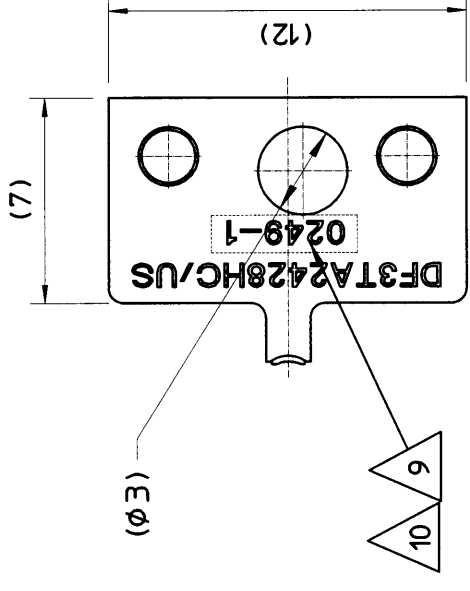
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	N/R	NEW RELEASE	2/10/03	KMG
	A	REVISED PER DCN# 0872	5.19.03	A.S.



DIE - CRIMPER ASSY 

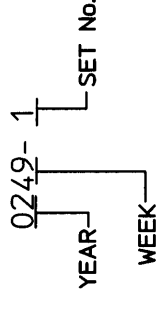


DIE - CONTACT HOLDER ASSY 




DIE - ANVIL ASSY 

DATE CODE EXPLANATION:




11. PACKAGING: CARDBOARD BOX, SIZE 203mm X 76mm X 51mm (8" X 3" X 2").
 ALL THREE (3) DIES ARE SOLD AS MATCHING ASSEMBLY ONLY, AND TO BE MARKED WITH THE SAME DATE CODE.

 DATE CODE AND SET No.; SEE EXAMPLE FOR EXPLANATION.

8. PART/No. DF3-TA2428HC/US-DS TO BE PURCHASED AS A SET ONLY.

7. RECOMMENDED NUMBER OF CRIMPING CYCLES - 15,000.

 FOR ASSEMBLY, INSTALLATION AND OPERATION OF THIS DIE SET REFER TO

INSTRUCTION MANUAL P/No. PS076.

5. THIS DIE SET RECOMMENDED TO BE USED ONLY WITH APPLICABLE HAND CRIMP TOOL, P/No. HRUS-HT-1, TO CRIMP SOCKET TERMINAL, P/No. DF3-2428SC/SCC.

4. APPLICABLE WIRE STYLE: UL 1007, AWG 24, 26 AND 28.

3. MATERIAL AND FINISHES:



DIES, ANVILS, CONTACT STOPPER AND SPACER BLOCK- TOOL STEEL.

2. DIMENSIONS IN () ARE FOR REFERENCE ONLY

1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1994

NOTES (UNLESS OTHERWISE SPECIFIED)

CUSTOMER USE DRAWING

 HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: X - ±0.1 .XX - ±0.05 .XXX - ±0.03 ANGLE - ±1°		APPROVALS Luis Lostaunau Alla Shchur Mac Nagashima Kris McGuire	DATE 02/06/03 02/07/03 02/07/03 02/10/03
	FROM NO. 0AG18 THIRD ANGLE PROJECTION 	PROJECT NO. XXXXXXXX NEXT ASBY. USED ON APPLICATION	CL NUMBER 5920-8500-0	SIZE B
PART NUMBER DF3-TA2428HC/US-DS		SCALE N/A	SHEET 1 OF 1	REV. A