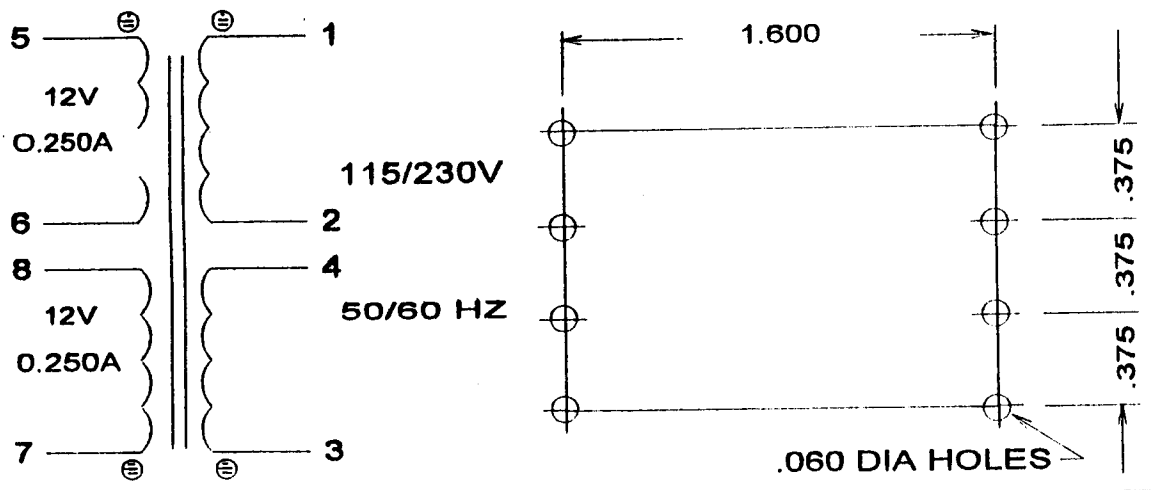
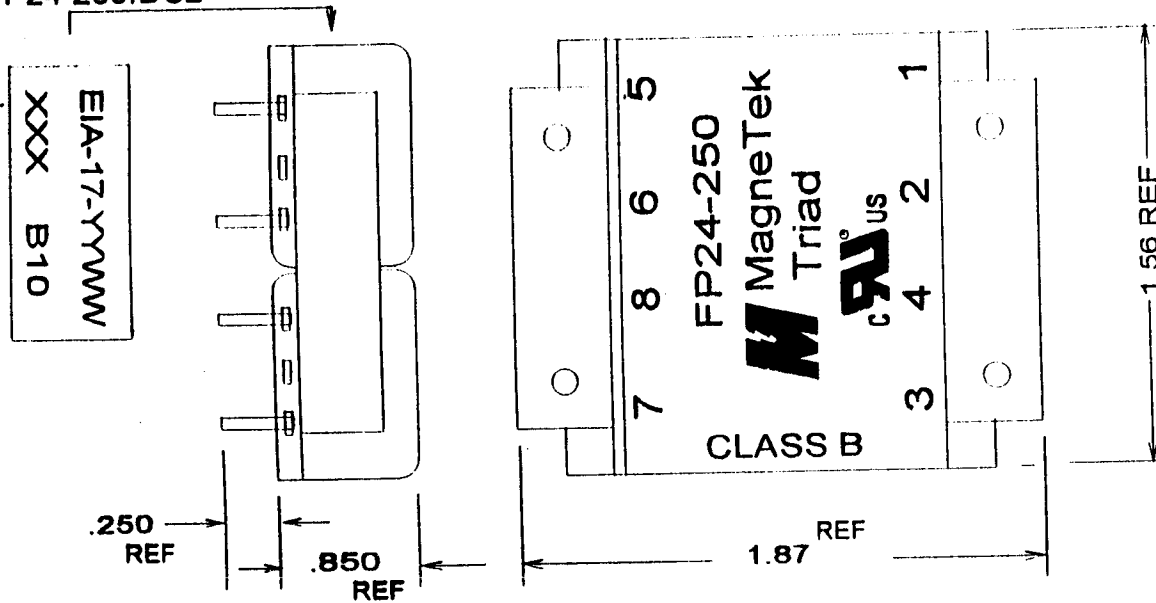


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

FP24-250.DC2



PRODUCTION TESTS

URNS RATIO = 100%

DC RESISTANCE IN OHMS	1-2 = 393	NOM
	3-4 = 393	NOM
	5-6 = 9.7	NOM
	7-8 = 9.7	NOM

MAX EXCITATION CURRENT = 14 MA
 APPLY = 230V, 60 HZ, 1-4, TIE 2+3

1-2 = 3-4 = 115V
5-6 = 16.95 TO 17.65V
7-8 = 16.95 TO 17.65V

HIPOT = 2000V, PRI'S TO SEC'S
 1500V PRI'S, SEC'S TO CORE
 500V, PRI TO PRI
 500V, SEC TO SEC

IMPROVEMENT NOTES