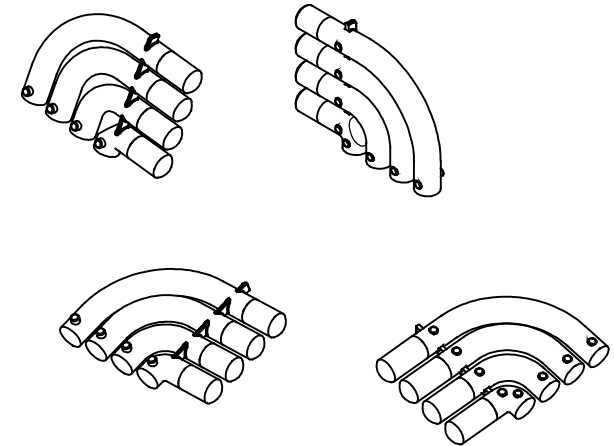
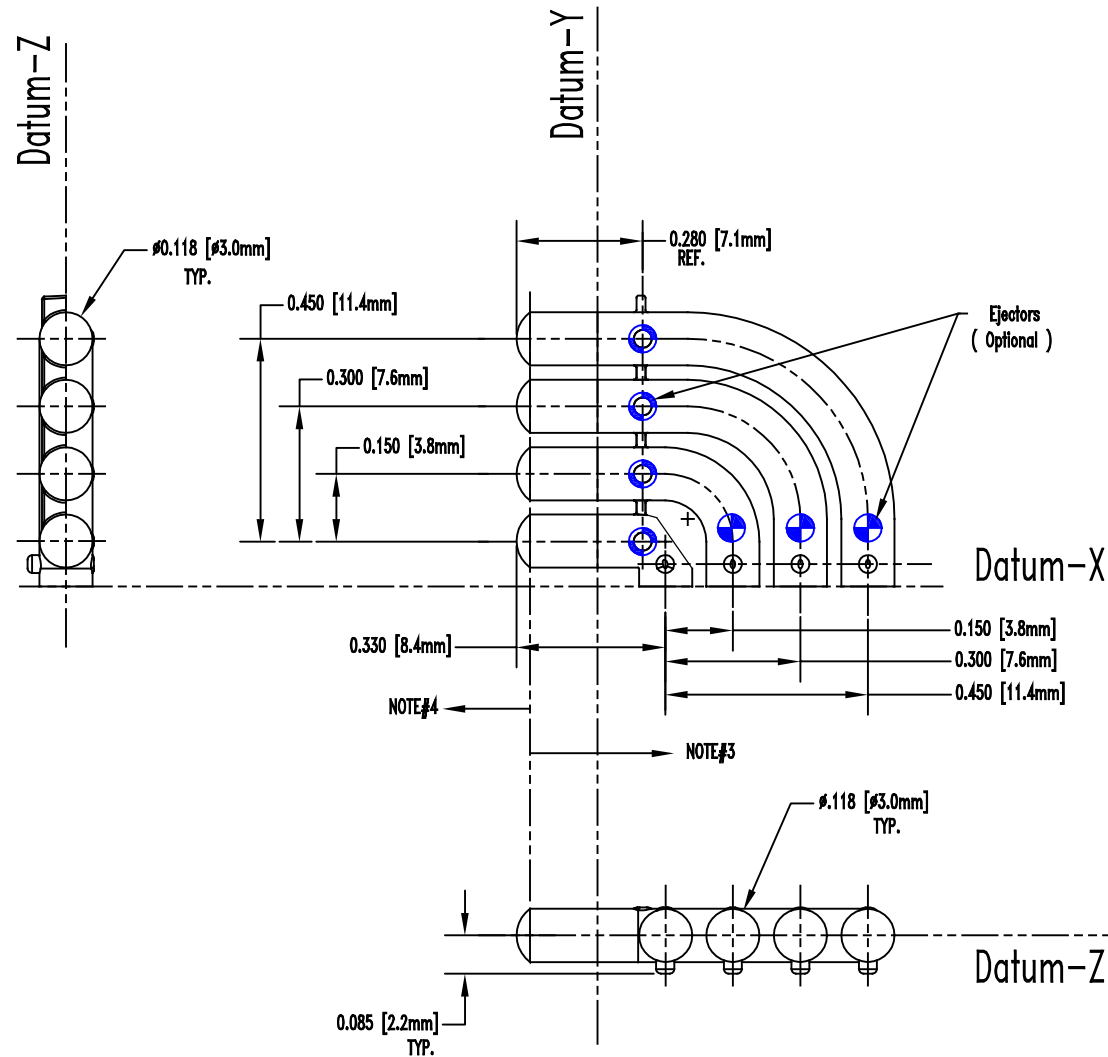



REV	DESCRIPTION	DATE	APPROVED
A	RELEASE FOR QUOTATION.	02/01/02	E.M.M.
B	RELEASE FOR TOOLING.	03/06/02	E.M.M.
C	DESIGN IMPROVEMENT.	07/18/02	E.M.M.
D	PRODUCTION RELEASE.	08/16/02	M. C.



- PARTS TO BE FREE FROM BUBBLES OR INCLUSION.
- APPLY FINE EDM TEXTURE, MT-11500, AT SPECIFIED SURFACE.
- ALL EXTERIOR SURFACE TO RECEIVE SPI#A3 POLISH. SURFACE TO BE FREE FROM P/L MISMATCH / FLASH, SINKMARKS, SCRATCHES, SHARP EDGE OR FOREIGN MATTERS.
- MATERIAL: POLYCARBONATE, CLEAR (94V-0), SAMYANG CORPORATION 3025N2 OR EQUIVALENTS.
- GENERAL SPECIFICATIONS: BIVAR MOLDED COMPONENT SPECIFICATION BV00-E101.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		 4 THOMAS, IRVINE, CA.92618 TEL: (949) 951-8808 FAX: (949) 951-3974			
TOLERANCES					
DECIMALS	ANGULAR	PART NAME: LITEPIPE, 4 HIGH, RIGHT ANGLE, EXTEND PROFILE			
.X	$\pm .1$			X°	$\pm 1^\circ$
.XX	$\pm .01$				
.XXX	$\pm .005$				
DESIGNER	DATE	SIZE	DWG NAME	DWG NO.	REV
Michael Chen	08/17/01	A		LP-4EP	D
CHECKER	DATE	SCALE	CAGE CODE	SHEET 1 OF 1	
E. M. Muldoon	03/06/02	4=1	32559		