

**VI TELEFILTER**

**Filter specification**

**TFS 245C**

**1/5**

**Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	530 Ω    -2.4 pF	
Output:	530 Ω    -2.4 pF	
External Coil:	270 nH	

**Characteristics**

**Remark:**

The reference level for the relative attenuation  $a_{rel}$  of the TFS 245C is the minimum of the pass band attenuation. This value is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 245.76 MHz without any tolerance. The values of relative attenuation  $a_{rel}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>	<b>typ. value</b>		<b>tolerance / limit</b>	
<b>Insertion loss</b> (reference level)	$a_e$	3.0 dB	max.	5 dB
<b>Nominal frequency</b>	$f_N$	-		245,76 MHz
<b>Passband</b>		-	$f_N$	± 89 kHz
<b>Pass band ripple</b>		0,5 dB	max.	1,5 dB
<b>Relative attenuation</b>	$a_{rel}$			
$f_N$	... $f_N \pm 120$ kHz	1,5 dB	max.	3 dB
$f_N \pm 330$ kHz	... $f_N \pm 400$ kHz	22 dB	min.	18 dB
$f_N \pm 400$ kHz	... $f_N \pm 600$ kHz	33 dB	min.	25 dB
$f_N \pm 600$ kHz	... $f_N \pm 800$ MHz	41 dB	min.	40 dB
$f_N \pm 800$ kHz	... $f_N \pm 1,6$ MHz	47 dB	min.	45 dB
$f_N \pm 1,6$ MHz	... $f_N \pm 3,0$ MHz	52 dB	min.	45 dB
$f_N \pm 3,0$ MHz	... $f_N \pm 20$ MHz	54 dB	min.	46 dB
$f_N \pm 20$ MHz	... $f_N \pm 100$ MHz	55 dB	min.	45 dB
<b>Group delay ripple</b>				
$f_N \pm 50$ kHz		0,5 μs	max.	1,2 μs
$f_N \pm 70$ kHz		0,8 μs	max.	1,5 μs
$f_N \pm 100$ kHz		1,2 μs	max.	2,5 μs
<b>Operating temperature range</b>	OTR	-	- 25 °C ... + 85 °C	
<b>Storage temperature range</b>		-	- 30 °C ... + 85 °C	
<b>Frequency inversion temperature</b>		25 °C	-	
<b>Temperature coefficient of frequency</b>	$TC_f$ **	-0,036 ppm/K <sup>2</sup>	-	

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T-T_0)^2 \times f_{T0}(\text{MHz})$ .

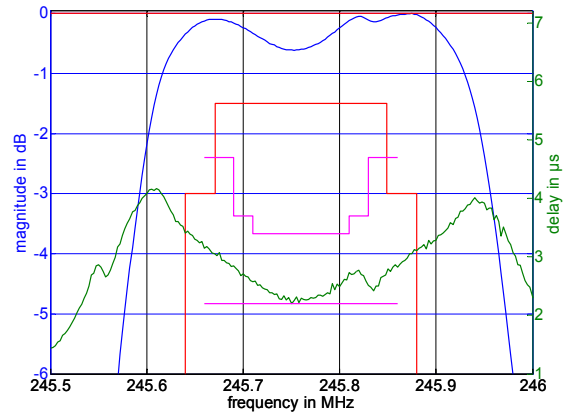
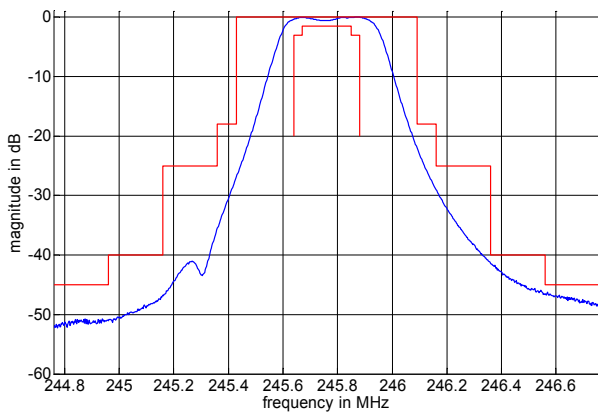
**Generated:**

**Checked / Approved:**

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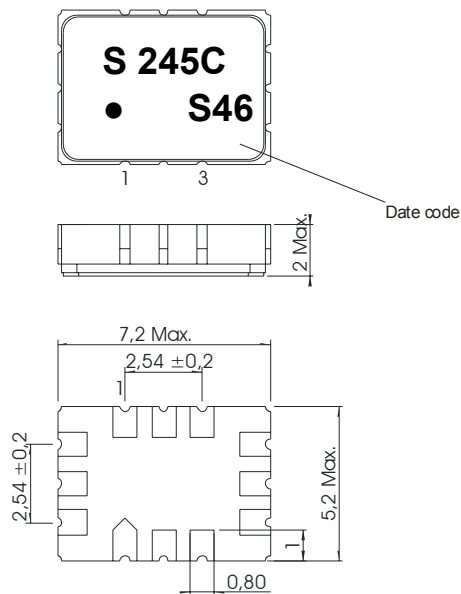
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**Filter characteristic**



**Construction and pin connection**

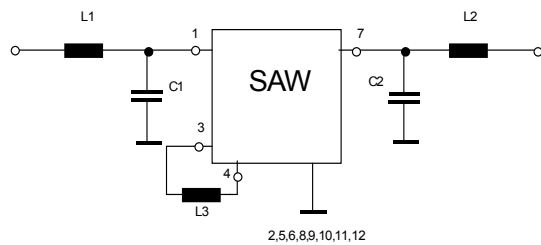
(All dimensions in mm)



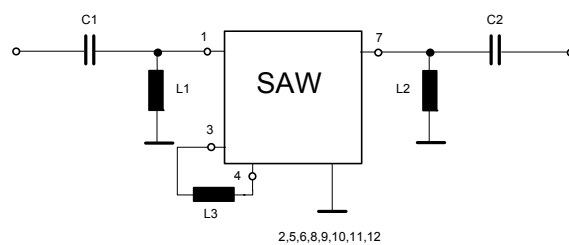
- 1 Input
- 2 Ground
- 3 External Coil
- 4 External Coil
- 5 Ground
- 6 Ground
- 7 Output
- 8 Ground
- 9 Ground
- 10 Ground
- 11 Ground
- 12 Ground

Date code: Year + week  
 S 2004  
 T 2005  
 U 2006  
 ...

**50 Ω Test circuit 1**



**50 Ω Test circuit 2**



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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

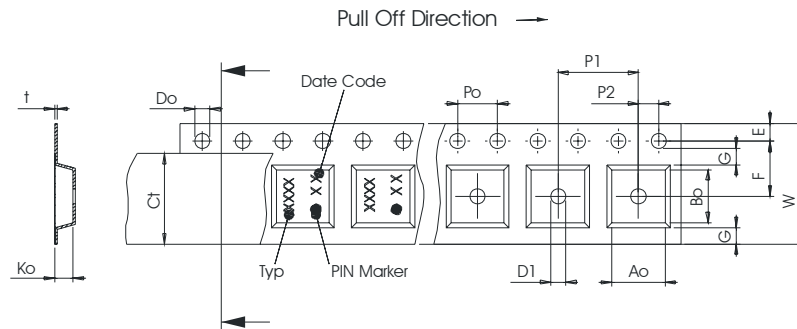
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel: 3000  
reel of empty components at start: min. 300 mm  
reel of empty components at start including leader: min. 500 mm  
trailer: min. 300 mm

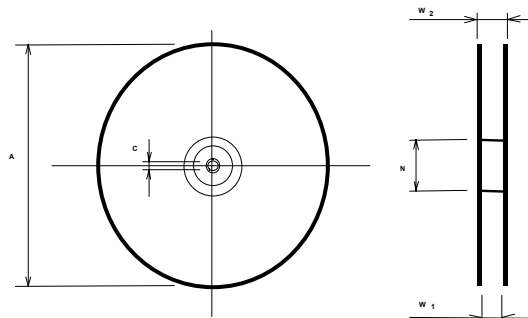
**Tape (all dimensions in mm)**

- W : 16,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 7,50 ± 0,1
- G(min) : 0,60
- P2 : 2,00 ± 0,1
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 5,50 ± 0,1
- Bo : 7,50 ± 0,1
- Ct : 13,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 16,4 +2/-0
- W2(max) : 22,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



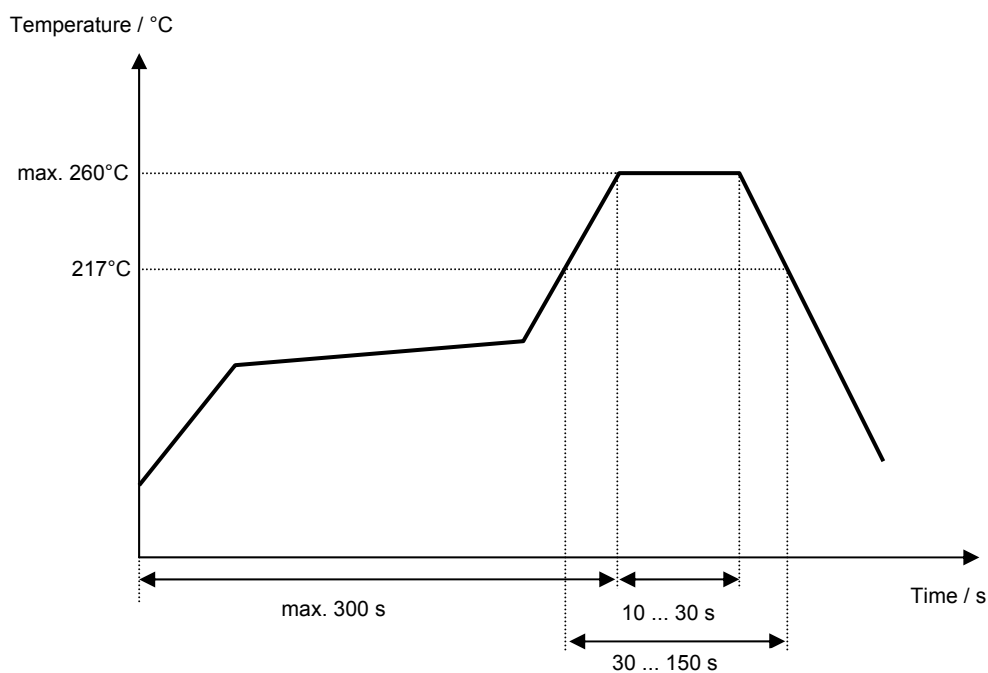
The minimum bending radius is 45 mm.

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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**

**VI TELEFILTER****Filter specification****TFS 245C****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	Generate specification according to customer's requirements	Dr. Wall	04.08.2004
1.1	Change from development specification to filter specification Correct termination impedance Change typical value for insertion loss Add filter characteristic	Dr. Wall	08.11.2004

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