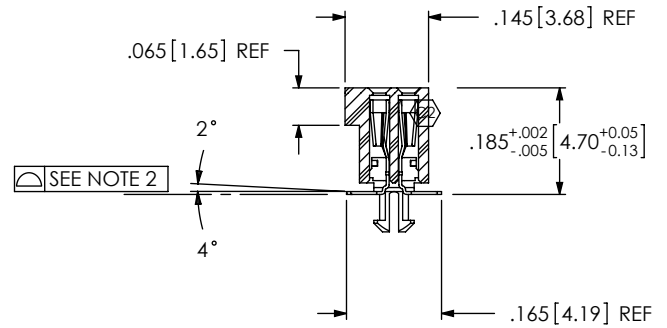
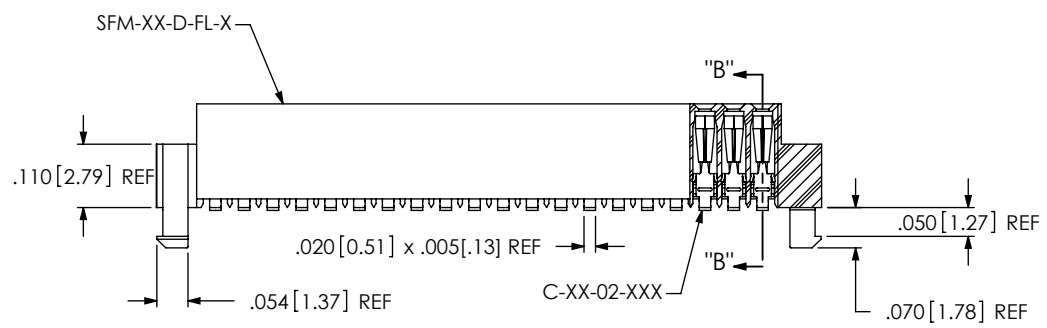
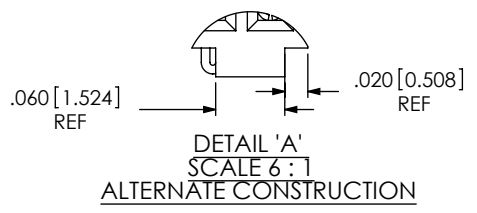
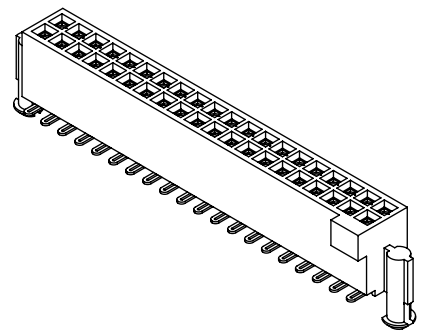
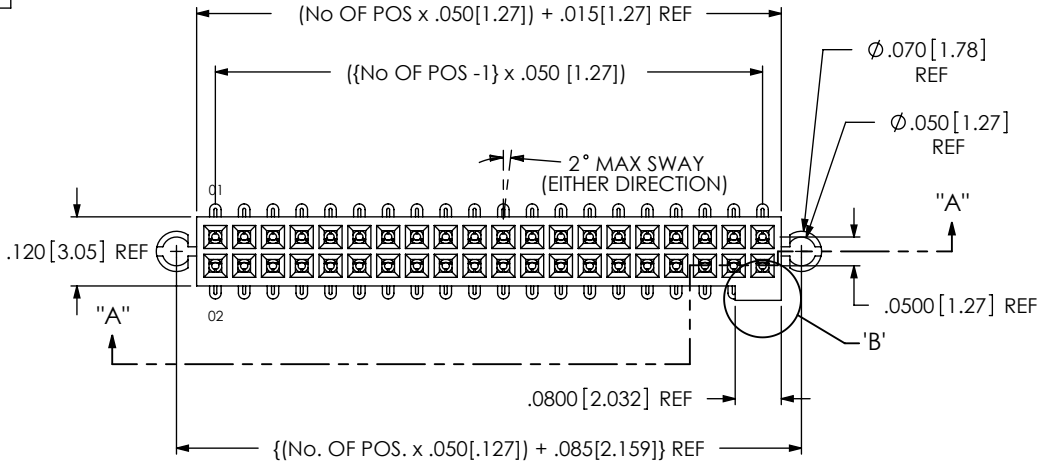


DO NOT SCALE FROM THIS PRINT

SFLX-1XX-XX-X-D-X

- No OF POSITIONS
-10 THRU -50
(PER ROW)
- LEAD STYLE
- 02: SURFACE MOUNT
(USE C-44-02-XXX)
- L2: SURFACE MOUNT
(LOW INSERTION)
(USE C-61-02-XXX)
- T2: SURFACE MOUNT
(PHOS BRONZE)
(USE C-119-02-XXX)

- OPTIONS
- N: NO POLARIZATION NOTCH
(USE SFM-XX-D-FL-N)
- TR: TAPE & REEL PACKAGING
(SEE FIG. 3, SHT. 2)
- K: POLYIMIDE FILM PAD (.005 THICKNESS WITH SILICONE ADHESIVE)
(SEE FIG. 2, SHT. 2)
- P: PICK AND PLACE PAD
(SEE FIG. 2, SHT. 2)
- BODY SPECIFICATION
- D: DOUBLE ROW
(USE SFM-XX-D-FL)
- PLATING SPECIFICATION
- S: SELECTIVE (USE C-XX-02-S)



- NOTES:
1. MIN. PUSHOUT FORCE: .5 lb.
 2. COPLANARITY: .004 [.10] FOR POS. 10 THRU 26
.006 [.15] FOR POS. 27 THRU 50
 3. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 4. NOTE DELETED.
 5. MAX BOW: .002 in/in AFTER ASSEMBLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01 [3]$	2°
.XXX: $\pm .005 [13]$	
.XXXX: $\pm .0020 [051]$	

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e-Mail: info@SAMTEC.com code 55322

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MATERIAL:
INSULATOR: BLACK, LCP
CONTACT: BeCu OR PHOS BRONZE

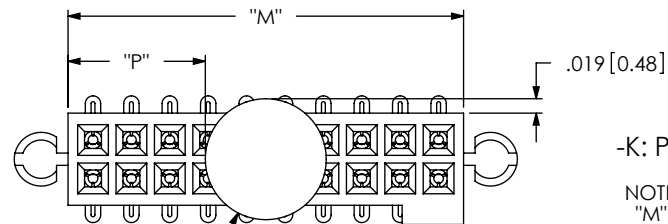
F:\DWG\MISC\MKTG\SFLX-1XX-XX-X-D-X-MKT.SLDRW

DESCRIPTION:
FLEX LATCH/LOCKING SOCKET STRIP ASM

DWG. NO.
SFLX-1XX-XX-X-D-X

BY: T.WERNE 11/13/01 SHEET 1 OF 2

FIG. 2
-K & -P VIEWS

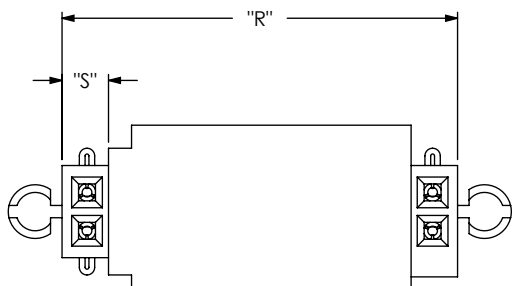
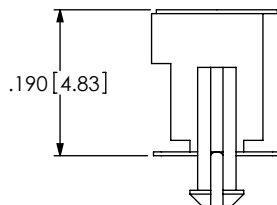
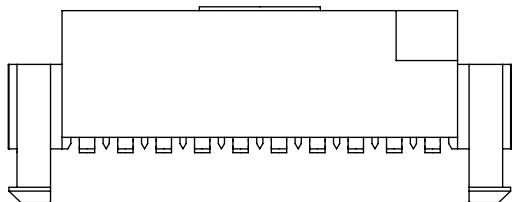


-K: POLYIMIDE FILM PAD OPTION

NOTE:

"M" = USED MEASURED DIMENSION (REF)
"P" = $\{("M" - .1575[4.000]) / 2\} \pm .020[.51]$

$\varnothing .1575 [4.00]$
K-500-300



-P: PICK AND PLACE PAD

NOTE:

"R" = USED MEASURED DIMENSION (REF)
"S" = $\{("R" - .394 [10.01]) / 2\} \pm .020[.51]$

PPP-02

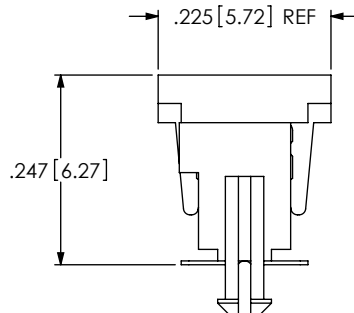
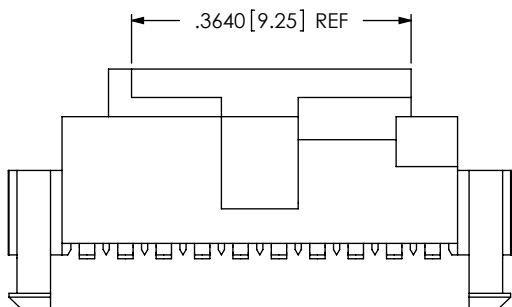
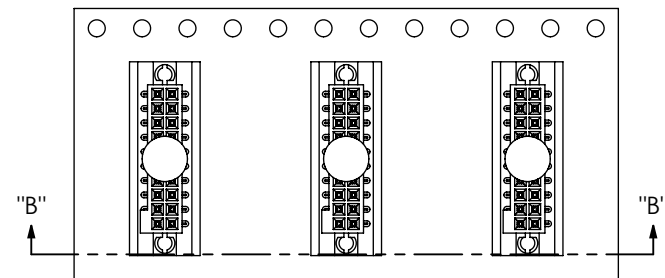
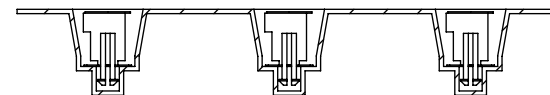


FIG. 3
PACKAGING VIEWS

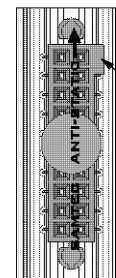
-TR: TAPE & REEL
PACKAGING



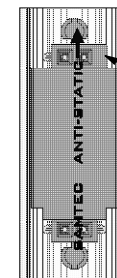
USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



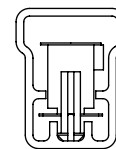
SECTION "B"- "B"
SCALE 3 : 2



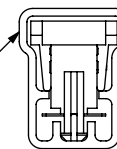
POLARIZATION NOTCH



POLARIZATION NOTCH



-K OPTION



-P OPTION

TUBE PACKAGING

NOTE:

ALL PARTS MUST BE ORIENTED WITH POS 1 IN THE SAME DIRECTION AS THE ARROW.

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SHEET SCALE: 4:1

samtec

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DWG. NO. SFLX-1XX-XX-X-D-X

BY: T.WERNE 11/13/01 SHEET 2 OF 2