

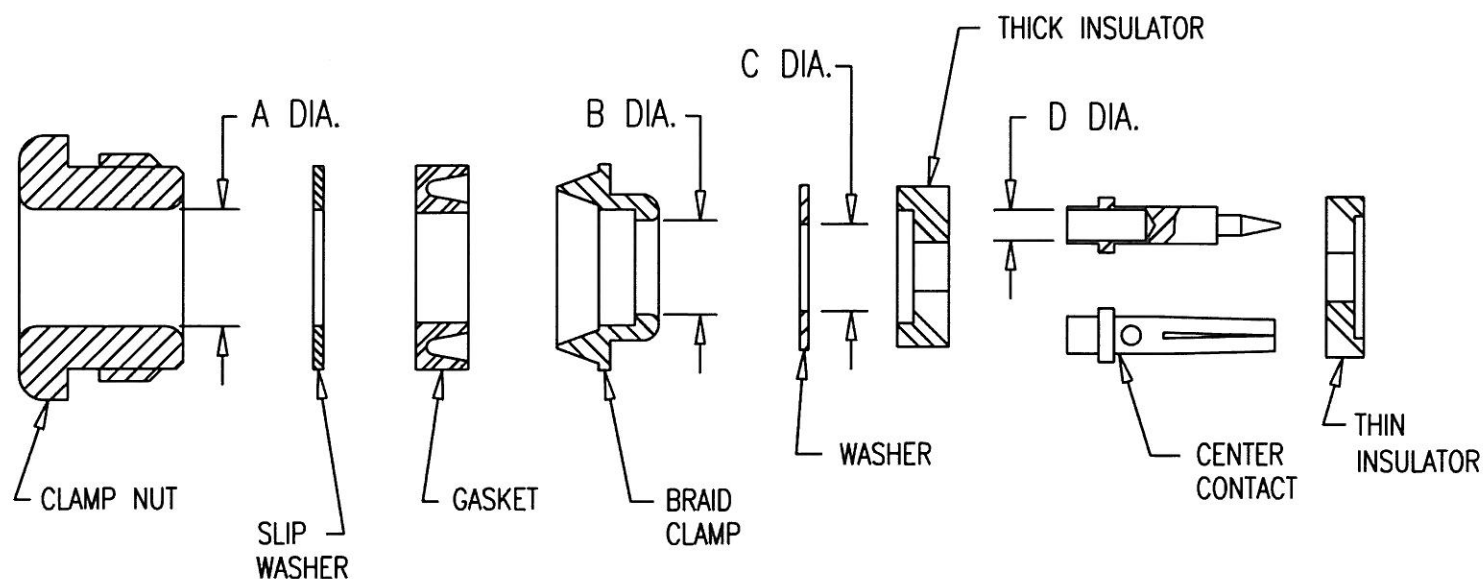
DASH NO.	M CODE	DESCRIPTION
-1	M88	PERFORATED STRIP ON ROLL
-2		INDIVIDUAL, CUT SHEETS
-3		PERFORATED STRIP IN GROUPS OF FIVE

3-66

(SHT 1 OF 2)



KINGS ELECTRONICS CO. INC. TUCKAHOE, NEW YORK



MILITARY PART NUMBER	KINGS NUMBER	CABLE USAGE	PIECE PART DIMS.			
			A	B	C	D
M39012/1-0005 M39012/2-0003 M39012/2-0006 M39012/3-0012 *	KN-59-176 KN-39-68 KN-19-110 KN-19-114	RG-11, 144, 165, 213, 214, 216, 225/U	.44	.37	.30	.10
M39012/1-0101 M39012/2-0101 M39012/2-0104 M39012/3-0101	KN-59-294 KN-39-101 KN-19-178 KN-19-180	RG-6, 212, 222/U	.35	.27	.20	.06

* FOR THIS CONNECTOR ONLY - THE MATING END INSULATOR IS THE THICKER OF THE TWO.

(OVER)

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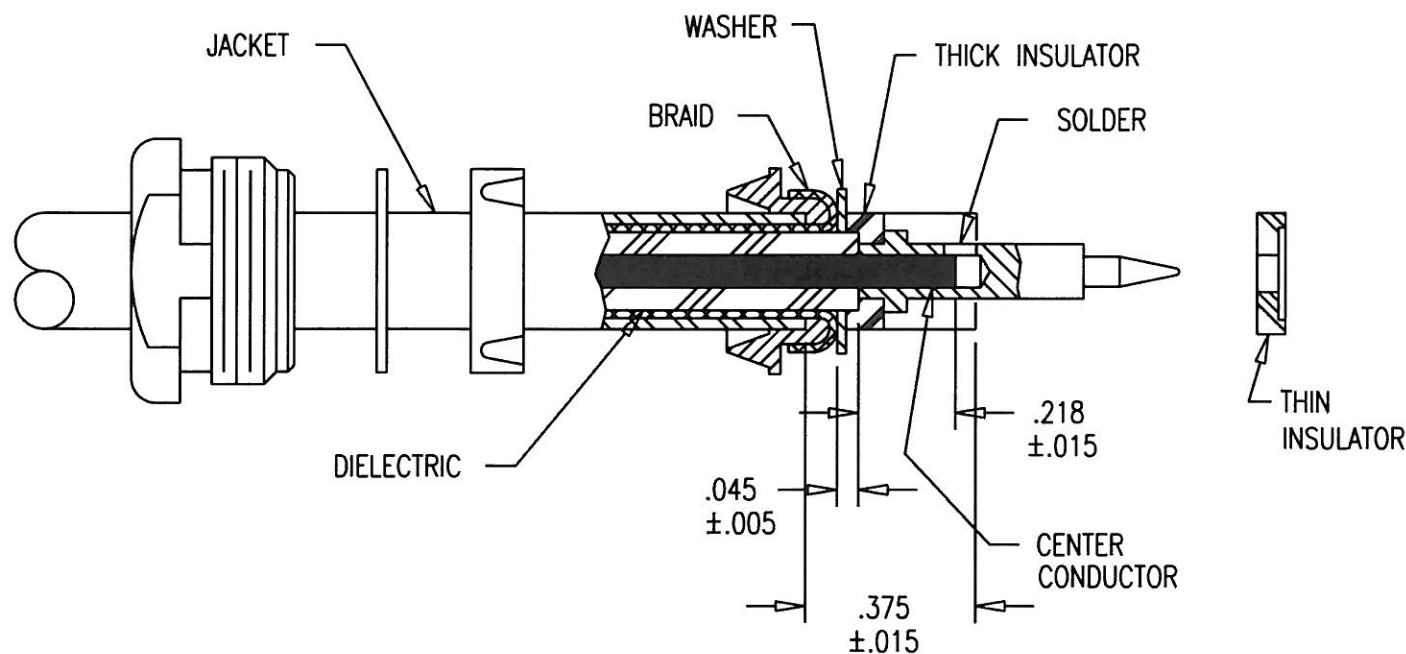
REDUCE TO 2 1/2IN. X 3IN.
NOTES: 1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
2. PRINT SHEETS 1 AND 2 ON BOTH SIDES OF SAME SHEET.

REVISIONS		REVISIONS	
ISSUE	CHANGES	ISSUE	CHANGES
3	CN 36658 E REDRAWN KH 10/25/95		
4	CN 37369 E JW 05/20/97		
		DRAWN KH	DATE 10/25/95
		APPR. MJB	DATE 10/26/95
		 ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707	

3-66 (SHT 1 OF 2)

(OVER)

KINGS ELECTRONICS CO. INC. TUCKAHOE, NEW YORK



1. WITH CLAMP NUT, SLIP WASHER & GASKET ON CABLE, REMOVE JACKET TO $.375 \pm .015$ DIM.
 2. SLIDE BRAID CLAMP OVER BRAID AGAINST JACKET EDGE. COMB OUT BRAID WIRES, FOLD BACK OVER BRAID CLAMP & TRIM AS SHOWN.
 3. REMOVE DIELECTRIC TO $.045 \pm .005$ DIM. & TRIM CENTER CONDUCTOR TO $.218 \pm .015$ DIM.
 4. SLIDE WASHER OVER DIELECTRIC & AGAINST BRAID. PLACE THICK INSULATOR ON CONTACT & ASSEMBLE ON CABLE CENTER CONDUCTOR WITH DIELECTRIC BOTTOMED IN C'BORE AND SOLDER CONTACT IN POSITION. (DO NOT OVERHEAT)
 5. ASSEMBLE THIN INSULATOR ON CONTACT WITH C'BORE TOWARD CONTACT TIP & THREAD ASSEMBLY SECURELY INTO CONNECTOR BODY.
- RECOMMENDED TORQUE: 55-60 IN. LBS.

REDUCE TO 2 1/2IN. X 3IN..

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