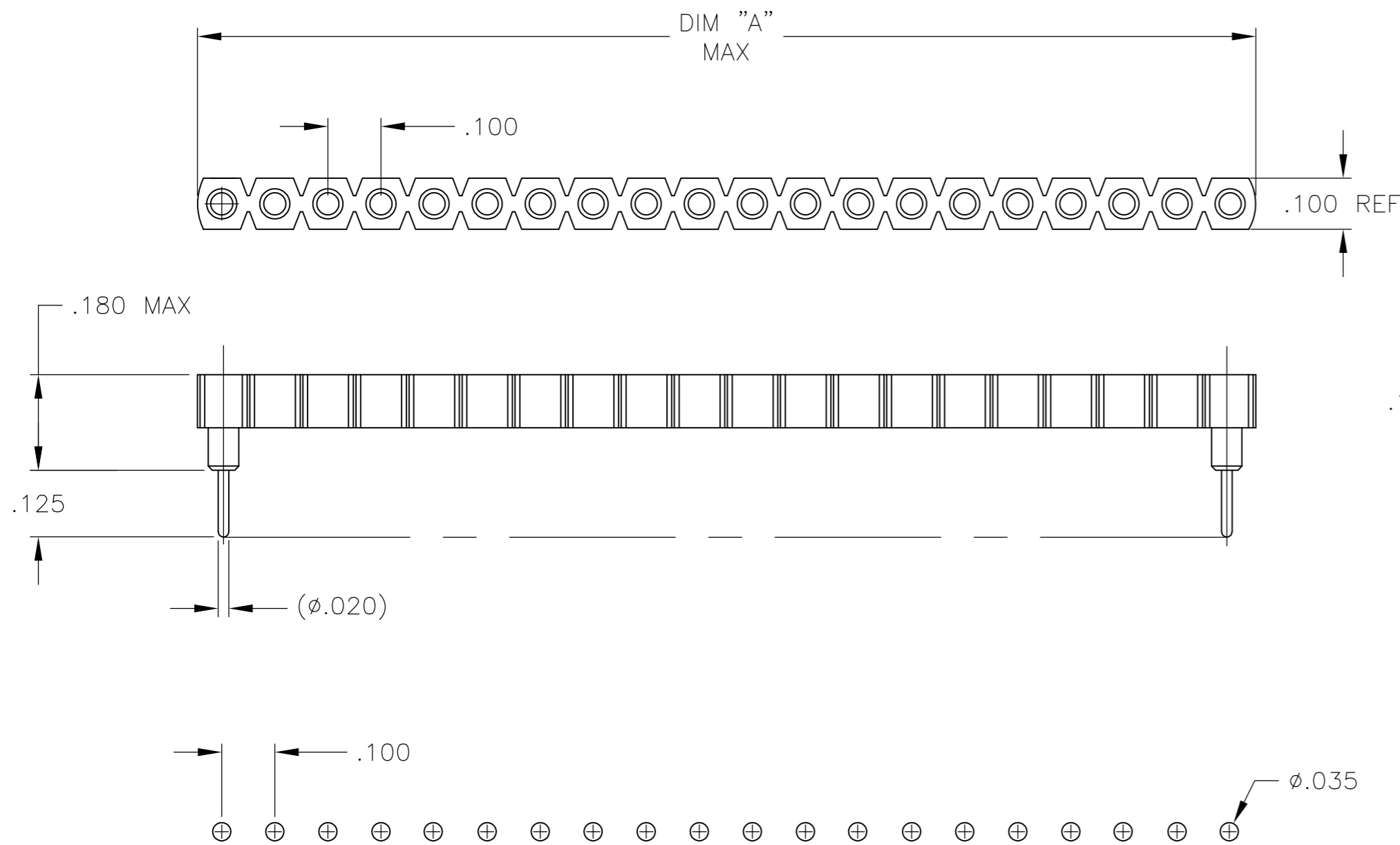


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AD	00	P		REVISED PER ECO-11-004820	11MAR11	RK	HMR

NOTES:

- 1 INSULATOR MATERIAL: THERMOPLASTIC POLYESTER, BLACK, UL94V-0.
- 2 MACHINED CONTACT: BECU, PLATED WITH 20μ" MIN. GOLD THK. OVER 30-100μ" THK. NICKEL.
- 3 SLEEVE: COPPER, PLATED WITH 180-340μ" THK. TIN (LEAD FREE) OVER 75-125μ" THK. NICKEL.
- 4 PARTS ARE END-TO-END STACKABLE AND BREAKABLE TO CREATE VARIOUS POSITION SIZES.
- 5 PRELIMINARY PART-NOT RELEASED FOR PRODUCTION.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

TOLERANCE ±.002 UNLESS OTHERWISE NOTED

DIM "A"	POSITION	PART NUMBER
2.000	20	2-1571994-0
1.900	19	1-1571994-9
1.800	18	1-1571994-8
1.700	17	1-1571994-7
1.600	16	1-1571994-6
1.500	15	1-1571994-5
1.400	14	1-1571994-4
1.300	13	1-1571994-3
1.200	12	1-1571994-2
1.100	11	1-1571994-1
1.000	10	1-1571994-0
0.900	9	1-1571994-9
0.800	8	1571994-8
0.700	7	1-1571994-7
0.600	6	1-1571994-6
0.500	5	1-1571994-5
0.400	4	1-1571994-4
0.300	3	1571994-3
0.200	2	1571994-2
0.100	1	1-1571994-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B S VISVESWARA	26APR05	
DIMENSIONS: INCHES		CHK K.WRIGHT	-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD -	-	
0 PLC ± -		PRODUCT SPEC	-	
1 PLC ± -		APPLICATION SPEC	-	
2 PLC ± -		WEIGHT	-	
3 PLC ± -		CUSTOMER DRAWING	-	
4 PLC ± -		SCALE	4:1	
ANGLES ± -		SHEET	1 of 1	
FINISH		REV	P	



ASSEMBLY SOCKET
(.510 SERIES. S.I.P)

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	1571994	-