

Si5356

I²C Programmable, Any-Rate 1-200 MHz, Quad FREQUENCY 8-OUTPUT CLOCK GENERATOR

Features

- Generates any frequency from 1 to 200 MHz on each of the 4 output banks
- Programmable frequency configuration
- Guaranteed 0 ppm frequency synthesis error for any combination of frequencies
- 25 or 27 MHz xtal or 5-200 MHz input clk
- Eight CMOS clock outputs
- Easy to use programming software
- Configurable "triple A" spread spectrum: any clock, any frequency, and with any spread amount
- Programmable output phase adjustment with resolution of 20 ps per step
- Interrupt pin indicates LOS or LOL

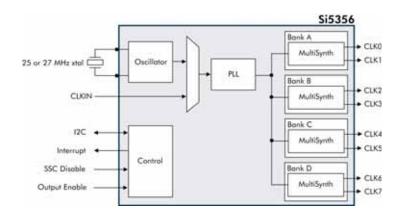
Applications

- Printers
- Audio/video
- Residential gateways
- DSLAM

Description

The Si5356 is a highly flexible, I²C programmable clock generator capable of synthesizing four completely non-integer related frequencies up to 200 MHz. The device has four banks of outputs with each bank supporting two CMOS outputs at the same frequency. Using Silicon Laboratories' patented MultiSynth fractional divider technology, all outputs are guaranteed to have 0 ppm frequency synthesis error regardless of configuration, enabling the replacement of multiple clock ICs and crystal oscillators with a single device. Each output bank is independently configurable to support 1.8, 2.5, or 3.3 V. The device is programmable via an $l^2C/$ SMBus-compatible serial interface and supports operation from a 1.8, 2.5, or 3.3 V core supply.

Functional Block Diagram



Preliminary Rev. 0.1 9/09

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OE pin disables all outputs or per

Excellent PSRR performance

Core VDD: 1.8, 2.5, or 3.3 V

Small size: 4x4 mm 24-QFN

Industrial temperature range:

outputs: 1.8, 2.5, or 3.3 V

Separate VDDO for each bank of

Low jitter: 50 ps pk-pk (typ), 100 ps

eliminates need for external power

bank OE control via I²C

pk-pk period jitter (max)

supply filtering

Low power: 45 mA

- Femtocells
- Storage area networks

-40 to +85 °C

- Switches/routers
- Servers

Ordering Information: See page 20. Pin Assignments Top View √DDD0 **CLK0** CLK1 GND é SDA 23 22 21 24

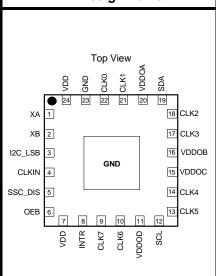




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1. Electrical Specifications

Table 1. Recommended Operating Conditions

 $(V_{DD} = 1.8 V - 5\% \text{ to } +10\%, 2.5 \text{ or } 3.3 V \pm 10\%, T_A = -40 \text{ to } 85 \text{ °C})$

Symbol	Test Condition	Min	Тур	Мах	Units
T _A		-40	_	85	°C
V _{DD}		2.97	3.3	3.63	V
		2.25	2.5	2.75	
		1.71	1.8	1.98	
V _{DDO}		1.71	_	3.63	V
	T _A V _{DD}	T _A V _{DD}	$ \begin{array}{c c} T_{A} & -40 \\ V_{DD} & 2.97 \\ \hline 2.25 \\ 1.71 \\ \end{array} $	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

Note: All minimum and maximum specifications are guaranteed and apply across the recommended operating conditions. Typical values apply at nominal supply voltages and an operating temperature of 25 °C unless otherwise noted.

Table 2. Absolute Maximum Ratings¹

Parameter	Symbol	Rating	Units
Supply Voltage Range	V _{DD}	-0.5 to +3.8	V
Input Voltage Range (all pins except pins 1,2,5,6)	VI	-0.5 to 3.8	V
Input Voltage Range (pins 1,2,5,6)	V _{I2}	-0.5 to 1.2	V
Output Voltage Range	Vo	–0.5 to V _{DD} + 0.3	V
Storage Temperature Range	Τ _S	-55 to +150	°C
ESD Tolerance	HBM	2.5	kV
_	CDM	550	V
_	MM	175	V
Latch-up Tolerance	ch-up Tolerance LU JESD78 Compliant		
Soldering Temperature (Pb-free profile) ²	T _{PEAK}	260	°C

Notes:

Permanent device damage may occur if the Absolute Maximum Ratings are exceeded. Functional operation should be restricted to the conditions as specified in the operational sections of this data sheet. Exposure to maximum rating conditions for extended periods may affect device reliability.
 The device is complicate with LEDEC. LSTD 0200.

2. The device is compliant with JEDEC J-STD-020C.



Table 3. DC Characteristics

$(V_{DD} = 1.8 V -$	-5% to +10%, 2.5 or	3.3 V ±10%,	$T_{A} = -40$ to 85 °C)
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Parameter	Symbol	Test Condition	Min	Тур	Max	Units
Current Consumption	I _{DD}	100 MHz on all outputs, 25 MHz refclk	_	45	60	mA
High Level Input Voltage	V _{IH}	CLKIN (CMOS), I2C_LSB	0.8 x V _{DD}	_	_	V
Low Level Input Voltage	V _{IL}	CLKIN (CMOS), I2C_LSB	—	_	0.2 x V _{DD}	V
Clock Output High Level Output Voltage	V _{OH}	Pins: CLK0-7 I _{OH} = -4 mA	V _{DDO} – 0.3	_		V
Clock Output Low Level Out- put Voltage	V _{OL}	Pins: CLK0-7 I _{OH} = +4 mA	_	_	0.3	V
LOS Low Level Output Voltage	V _{OLLOS}	Pin: LOS I _{OH} = +3 mA	0	—	0.4	V
I2C_LSB Input Resistance	R _{IN}		20	_	_	kΩ



Table 4. AC Characteristics

(V_{DD} = 1.8 V –5% to +10%, 2.5 or 3.3 V ±10%, T_A = –40 to 85 °C)

Parameter	Symbol	Test Condition	Min	Тур	Max	Units
Input Clock						
Clock Input Frequency	F _{IN}		5	_	200	MHz
Clock Input Rise/Fall Time	T _R /T _F	20 to 80% V _{DD}		_	4	ns
Clock Input Duty Cycle	DC	< 2 ns tr/tf	40	_	60	%
Clock Input Capacitance	C _{IN}		-	2	—	pF
Output Clocks				1	+	
Clock Output Frequency	F _O		1	_	200	MHz
Clock Output Frequency Synthesis Resolution	F _{RES}	See "3.3. Input and Output Frequency Configuration" on page 10	_		0	ppm
Output Load Capacitance	CL			15	—	pF
Clock Output Rise/Fall Time	T _R /T _F	20 to 80% V _{DD} , C _L = 15 pF	_		1.7	ns
Clock Output Rise/Fall Time	T _R /T _F	20 to 80% V_{DD} , $C_{L} = 2 \text{ pF}$	_	0.45	0.85	ns
Clock Output Duty Cycle	DC	Measured at V _{DD} /2	45	50	55	%
Powerup Time	T _{PU}	POR to output clock valid		_	2	ms
Output Enable Time	T _{OE}				10	μs
Output-Output Skew	T _{SKEW}	Outputs at same frequency, f _{OUT} > 5 MHz	-150	_	+150	ps
Period Jitter	J _{PPKPK}	10000 cycles	—	50	100	ps pk-pk
PLL Loop Bandwidth	F_BW		_	1.6	—	MHz



Table 5. Crystal Specifications

Parameter	Symbol	Test Condition	Min	Тур	Max	Units
Crystal Frequency	F _{XTAL}	Option 1		25		MHz
		Option 2		27		MHz
Load Capacitance (on-chip differential)	CL		11	12	13	pF
Crystal Output Capacitance	C _O			—	4	pF
Equivalent Series Resistance	ESR	25 MHz		_	100	Ω
		27 MHz	_	—	75	Ω
Max Drive Level	dL		100	—	—	μW

Table 6. Thermal Characteristics

Parameter	Symbol	Test Condition	Value	Units
Thermal Resistance Junction to Ambient	Theta JA	Still Air	37	°C/W

Table 7. I²C Specifications (SCL,SDA)²

Parameter	Symbol	Test Condition	Standar	d Mode	Fast N	/lode ³	Unit
			Min	Мах	Min	Max	
LOW level input voltage:	V _{ILI2C}		-0.5	0.3*V _{DDI2C}	-0.5	0.3*V _{DDI2C} ¹	V
HIGH level input voltage:	V _{IHI2C}		0.7*V _{DDI2C}	3.63	0.7* V _{DDI2C} 1	3.63	V
Hysteresis of Schmitt trigger inputs	V _{HYS}		N/A	N/A	0.1	_	V
LOW level output		$V_{DDI2C}^{1} = 2.5 / 3.3 V$	0	0.4	0	0.4	V
voltage (open drain or open collector) at 3 mA sink current	V _{OLI2C} 1	V _{DDI2C} ¹ = 1.8 V	N/A	N/A	0	0.2 x V _{DDI2C}	V
Input current	I _{II2C}		-10	10	-10	10	μA
Capacitance for each I/O pin	C _{II2C}	$V_{IN} = -0.1$ to V_{DDI2C}	_	4	_	4	pF
I ² C Bus timeout			25	35	25	35	msec

Notes:

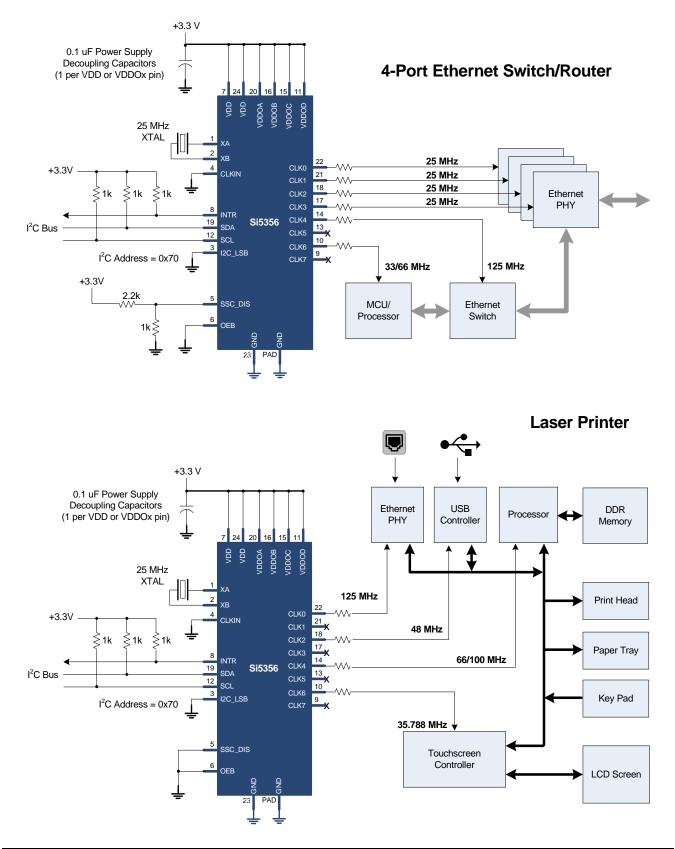
1. Only I²C pull up voltages (VDDI2C) of 1.71 to 3.63 V are supported. Must write register 27[7] = 1 if the I²C bus voltage is less than 2.25 V.

2. Refer to NXP's UM10204 I²C-bus specification and user manual, revision 03, for further details: www.nxp.com/acrobat_download/usermanuals/UM10204_3.pdf.

3. Compliant with Fast Mode+ pending characterization.



2. Typical Application Circuits





3. Functional Description

3.1. Input Configuration

The Si5356 input can be driven from either an external crystal or a reference clock. If the crystal input option is used, the Si5356 operates as a free-running clock generator. In this mode of operation the device requires a low cost 25 or 27 MHz fundamental mode crystal connected across XA and XB as shown in Figure 1. Given the Si5356's frequency flexibility, the same crystal can be reused to generate any combination of output frequencies. Custom frequency crystals are not required. The Si5356 integrates the crystal load capacitors on-chip to reduce external component count. The crystal should be placed very close to the device to minimize stray capacitance. To ensure a stable and accurate output frequency, the recommended crystal specifications provided in Table 5 on page 7 must be followed. See AN360 for additional details regarding crystal recommendations.

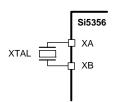


Figure 1. Connecting an XTAL to the Si5356

For synchronous timing applications, the Si5356 can lock to a 5 to 200 MHz CMOS reference clock. A typical interface circuit is shown in Figure 2. A series termination resistor matching the driver's output impedance to the impedance of the transmission line is recommended to reduce reflections.

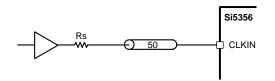


Figure 2. Interfacing CMOS Reference Clocks to the Si5356

3.2. Breakthrough MultiSynth Technology

Modern timing architectures require a wide range of frequencies which are often non-integer related. Traditional clock architectures address this by using a combination of single PLL ICs, 4-PLL ICs and discrete XOs, often at the expense of BOM complexity and power. The Si5356 use patented MultiSynth technology to dramatically simplify timing architectures by integrating the frequency synthesis capability of 4 phase-locked loops (PLLs) in a single device, greatly minimizing size and power requirements versus traditional solutions. Based on a fractional-N PLL, the heart of the architecture is a low phase noise, high-frequency VCO. The VCO supplies a high frequency output clock to the MultiSynth block on each of the four independent output paths. Each MultiSynth operates as a high-speed fractional divider with Silicon Laboratories' proprietary phase error correction to divide down the VCO clock to the required output frequency with very low jitter.

The first stage of the MultiSynth architecture is a fractional-N divider which switches seamlessly between the two closest integer divider values to produce the exact output clock frequency with 0 ppm error. To eliminate phase error generated by this process, MultiSynth calculates the relative phase difference between the clock produced by the fractional-N divider and the desired output clock and dynamically adjusts the phase to match the ideal clock waveform. This novel approach makes it possible to generate any output clock frequency without sacrificing jitter performance. Based on this architecture, the output of each MultiSynth can produce any frequency from 1 to 200 MHz.



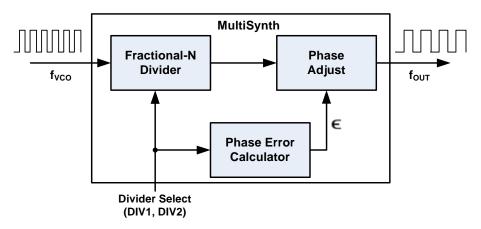


Figure 3. Silicon Labs' MultiSynth Technology

3.3. Input and Output Frequency Configuration

The Si5356 utilizes a single PLL-based architecture, four independent MultiSynth fractional output dividers, and a MultiSynth fractional feedback divider such that a single device provides the clock generation capability of 4 independent PLLs. Unlike competitive multi-PLL solutions, the Si5356 can generate four unique non-integer related output frequencies with 0 ppm frequency error for any combination of output frequencies. In addition, any combination of output frequencies can be generated from a single reference frequency without having to change the crystal or reference clock frequency between frequency configurations.

Frequency configurations are fully programmable by writing to device registers using the I²C interface. Any combination of output frequencies ranging from 1 to 200 MHz can be configured on each of the device outputs.

The following equation governs how the output frequency is calculated.

$$f_{OUT} = \frac{f_{IN} \times N}{P \times M_i}$$

where f_{IN} is the reference frequency, N is the MultiSynth feedback divider value, P is the reference divider value, M_i is the MultiSynth output divider value and f_{OUT} is the resulting output frequency. The MultiSynth output and feedback dividers are fractional dividers expressed in terms of an integer and a fraction. The integer portion has 10-bit resolution and the fractional portion has 30-bit resolution in both the numerator and denominator, meaning that any output frequency can be defined exactly from the input frequency with exact (0 ppm) frequency synthesis error.

3.4. Output Phase Adjustment

The Si5356 has a digitally-controlled phase adjustment feature that allows the user to adjust the phase of each output clock in relation to the other output clocks. The phase of each output clock can be adjusted with an accuracy of 20 ps per step over a range of \pm 45 ns. This feature is available on any clock output that does not have Spread Spectrum enabled.



3.5. CMOS Output Drivers

The Si5356 has 4 banks of outputs with each bank comprised of 2 clocks for a total of 8 CMOS outputs per device. Each of the output banks can operate from a different VDDO supply (1.8 V, 2.5 V, 3.3 V), simplifying usage in mixed supply applications. All clock outputs between 5 and 200 MHz are in-phase to within ±150 ps.

The CMOS output driver has a controlled impedance in the range of 42 to 50 Ω . An external series resistor can be added to provide optimum impedance matching with higher impedance traces. A typical configuration is shown in Figure 4.

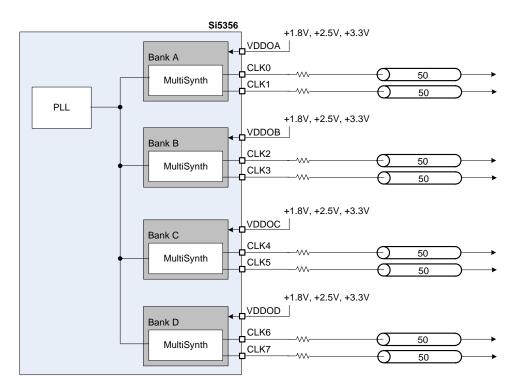


Figure 4. CMOS Output Driver Configuration

3.6. Jitter Performance

The Si5356 provides consistently low jitter for any combination of output frequencies. The device leverages a low phase noise single PLL architecture and Silicon Laboratories' patented MultiSynth fractional output divider technology to deliver period jitter less than 100 ps pk-pk (max) for any frequency configuration. This level of jitter performance is guaranteed across process, temperature and voltage. The Si5356 provides superior performance to traditional multi-PLL solutions which may suffer from degraded jitter performance depending on frequency plan and the number of active PLLs.



3.7. I²C Interface

The Si5356 control interface is a 2-wire bus for bidirectional communication. The bus consists of a bidirectional serial data line (SDA) and a serial clock input (SCL). The device operates as a slave device on the 2-wire bus and is compatible with I²C specifications. Both lines must be connected to the positive supply via an external pull-up. Standard-Mode (100 kbps) and Fast-Mode (400 kbps) operation and 7-bit addressing are supported as specified in the I²C-Bus Specification standard. To accommodate multiple Si5356 devices on the same I²C bus, the Si5356 has pin 3 as I2C_LSB. The complete 7-bit I2C bus address for the device is 70h or 71h depending upon the state of the I2C_LSB pin. In binary, this is written as 111 000[I2C_LSB]. See Figure 5 for the command format for both read and write access.

Data is always sent MSB first. Table 7 includes the AC and DC electrical parameters for the SCL and SDA I/Os, respectively. The timing specifications and timing diagram for the I^2C bus can be found in the I^2C -Bus Specification standard. SDA timeout support is supported for compatibility with SMBus interfaces. The I^2C interface is 3.3 V tolerant.

The I^2C bus can be operated at a bus voltage of 1.71 to 3.63 V and should have a pullup resistor as recommended by the I^2C -Bus Specification.

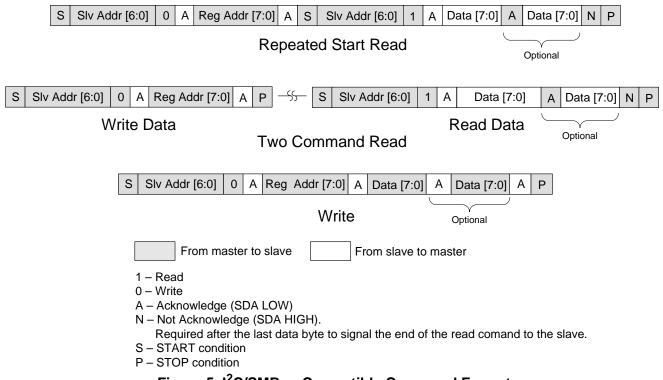


Figure 5. I²C/SMBus-Compatible Command Format

3.8. Custom Device Configurations

The Si5356 is fully configurable by writing to internal registers through the l^2C interface. After each power cycle the register settings are restored to their factory default values. For applications that require a custom configuration at power-up, the Si5356 is orderable with a custom default register setting. See "7. Ordering Guide" on page 20 more for details.



3.9. Spread Spectrum

To reduce electro magnetic interference (EMI), the Si5356 supports spread spectrum modulation. The output clock frequencies can be modulated to spread energy across a broader range of frequencies, lowering system EMI. The modulation rate is the time required to transition from the maximum spread spectrum frequency to the minimum spread spectrum frequency and then back to the maximum frequency. The Si5356 implements spread spectrum using patented MultiSynth technology to achieve previously unattainable precision in both modulation rate and spreading magnitude as shown in Figure 6. This enables the Si5356 to provide "triple A" spread spectrum. Spread spectrum can be applied to *any* output clock, *any* clock frequency, and *any* spread amount. Spread spectrum can be enabled or disabled on a per-bank basis. The device supports center spread ($\pm 0.1\%$ to $\pm 5\%$) and down spread (-0.1% to -5%). In addition, the device has extensive on-chip voltage regulation such that power supply variation does not influence the device's spread spectrum clock waveforms.

The programming of Spread Spectrum is made easy by using the Si5356 Programmer. Spread spectrum on all the outputs can be enabled or disabled using the SSC_DIS pin, or independently for each output bank through the I²C interface.

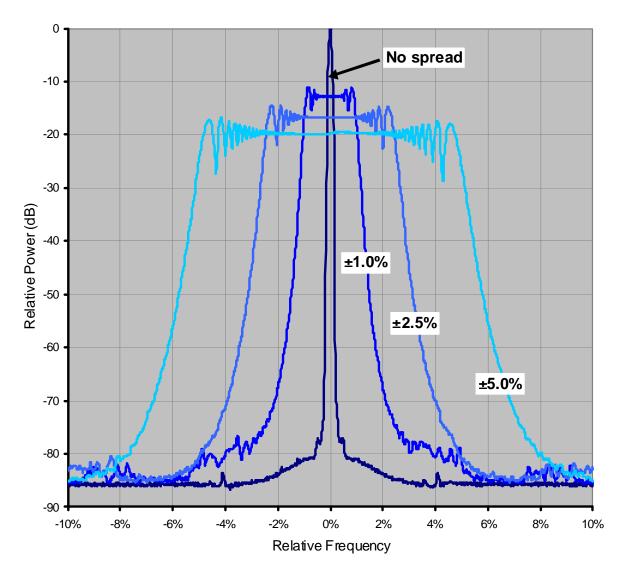


Figure 6. Configurable Spread Spectrum



3.10. Power Supply Considerations

The Si5356 has two core supply voltage pins (V_{DD}) and four clock output bank supply voltage pins (V_{DDOA} – V_{DDOD}), enabling the device to be used in mixed supply applications. The Si5356 does not require ferrite beads for power supply filtering. The device has extensive on-chip power supply regulation to minimize the impact of power supply noise on output jitter. Figure 7 shows that the additive jitter created when a significant amount of noise is applied to the device power supply is very small.

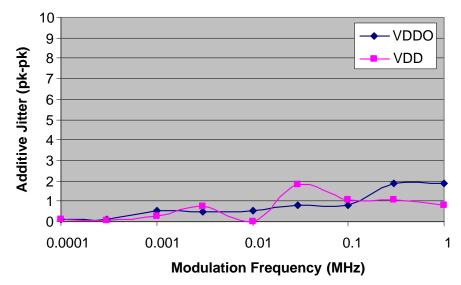
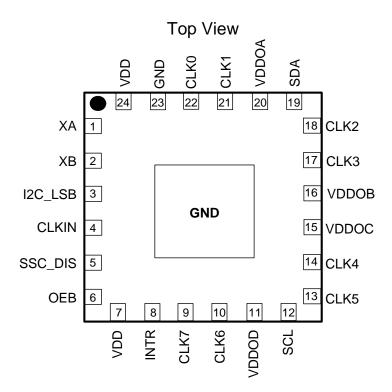


Figure 7. Peak-to-Peak Additive Jitter from 100 mV Sine Wave on Supply



4. Pin Descriptions—Si5356



Note: Center pad must be tied to GND for normal operation.

Table 8. Si5356 Pin Descriptions

Pin #	Pin Name	I/O	Description
1	ХА	Ι	External Crystal. If a 25 or 27 MHz crystal is used as the device frequency reference, connect it across XA and XB. If no input clock is used, this pin should be tied to GND.
2	ХВ	I	External Crystal. If a 25 or 27 MHz crystal is used as the device frequency reference, connect it across XA and XB. If no input clock is used, this pin should be tied to GND.
3	I2C_LSB	I	I²C LSB Address Bit This pin is the least significant bit of the Si5356 I ² C address allowing up to two Si5356 devices to occupy the same I ² C bus.
4	CLKIN	I	Single-Ended Input Clock. If a single-ended clock is used as the device frequency reference, connect it to this pin. This pin functions as a high-impedance input for CMOS clock signals. The input should be dc coupled. If a crystal is used as the device frequency reference, this pin should be tied to GND.



5	SSC_DIS	I	Spread Spectrum Disable.
			This pin allows disabling of the spread spectrum feature on the output clocks. Connect to 1.2 V to disable spread spectrum on all outputs. Connect to GND to enable spread spectrum. Note that the maximum voltage level on this pin must not exceed 1.2 V. A resistor voltage divider is recommended when controlled by a signal greater than 1.2 V. See the Typical Application Circuit for details.
6	OEB	Ι	Output Enable (Active Low)
			This pin allows disabling the output clocks. Connect to 1.2 V to disable all outputs. Connect to GND to enable all outputs. Note that the maximum voltage level on this pin must not exceed 1.2 V. A resistor voltage divider is recommended when controlled by a signal greater than 1.2 V. See the Typical Application Circuit for details.
7	VDD	VDD	Core Supply Voltage.
			The device operates from a 1.8, 2.5, or 3.3 V supply. A 0.1 μF bypass capacitor should be located very close to this pin.
8	INTR	0	Interrupt
			This pin functions as an maskable interrupt output.
			0 = No interrupt
			1 = Interrupt present This pin is open drain and requires an external \geq 1 kΩ pullup resistor.
9	CLK7	0	Output Clock 7.
9	OLK/	0	CMOS output clock. If unused, this pin must be left floating.
10	CLK6	0	Output Clock 6.
10	CLRO	0	CMOS output clock. If unused, this pin must be left floating.
11	VDDOD	VDD	Clock Output Bank D Supply Voltage. Power supply for clock outputs 6 and 7. May be operated from a 1.8, 2.5, or 3.3 V supply. A 0.1 μ F bypass capacitor should be located very close to this pin. If CLK6/7 are not used, this pin must be tied to pin 7 and/or pin 24.
12	SCL	I	I ² C Serial Clock Input.
13	CLK5	0	Output Clock 5.
			CMOS output clock. If unused, this pin must be left floating.
14	CLK4	0	Output Clock 4.
			CMOS output clock. If unused, this pin must be left floating.
15	VDDOC	VDD	Clock Output Bank C Supply Voltage.
			Power supply for clock outputs 4 and 5. May be operated from a 1.8, 2.5 or 3.3 V supply. A 0.1 μ F bypass capacitor should be located very close to this pin. If CLK4/5 are not used, this pin must be tied to pin 7 and/or pin 24.
16	VDDOB	VDD	Clock Output Bank B Supply Voltage.
			Power supply for clock outputs 2 and 3. May be operated from a 1.8, 2.5, or 3.3 V supply. A 0.1 μ F bypass capacitor should be located very close to this pin. If CLK2/3 are not used, this pin must be tied to pin 7 and/or pin 24.
17	CLK3	0	Output Clock 3. CMOS output clock. If unused, this pin must be left floating.
18	CLK2	0	Output Clock 2.
			CMOS output clock. If unused, this pin must be left floating.





19	SDA	I/O	I ² C Serial Data.
20	VDDOA	VDD	Clock Output Bank A Supply Voltage.
			Power supply for clock outputs 0 and 1. May be operated from a 1.8, 2.5, or 3.3 V supply. A 0.1 μ F bypass capacitor should be located very close to this pin. If CLK0/1 are not used, this pin must be tied to pin 7 and/or pin 24.
21	CLK1	0	Output Clock 1.
			CMOS output clock. If unused, this pin must be left floating.
22	CLK0	0	Output Clock 0.
			CMOS output clock. If unused, this pin must be left floating.
23	GND	GND	Ground.
			Must be connected to system ground. Minimize the ground path impedance for optimal performance of the device.
24	VDD	VDD	Core Supply Voltage.
			The device operates from a 1.8, 2.5, or 3.3 V supply. A 0.1 μF bypass capacitor should be located very close to this pin.
GND	GND	GND	Ground Pad.
PAD			This is the large pad in the center of the package. Nine or more vias should be used to connect this pad to a ground plane. Device specifications cannot be guaranteed unless the ground pad is properly connected to a ground plane on the PCB.

Table 8. Si5356 Pin Descriptions (Continued)



5. Package Outline: 24-Lead QFN

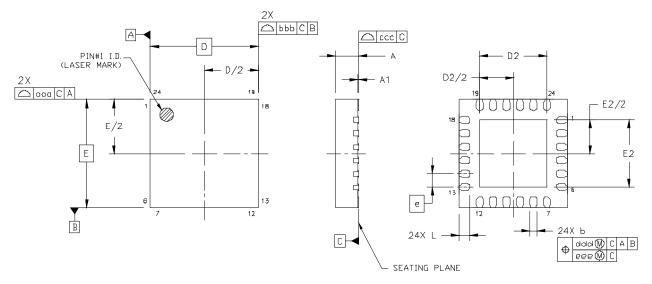


Figure 8. 24-Lead Quad Flat No-Lead (QFN)

Dimension	Min	Nom	Max
А	0.80	0.85	0.90
A1	0.00	0.02	0.05
b	0.18	0.25	0.30
D	4.00 BSC.		
D2	2.35	2.50	2.65
е	0.50 BSC.		
E	4.00 BSC.		
E2	2.35	2.50	2.65
L	0.30	0.40	0.50
aaa	0.30 0.40 0.50 0.10		
bbb	0.10		
CCC	0.08		
ddd	0.10		
eee	0.05		

Table 9. Package Dimensions

Notes:

1. All dimensions shown are in millimeters (mm) unless otherwise noted.

- 2. Dimensioning and Tolerancing per ANSI Y14.5M-1994.
- 3. This drawing conforms to the JEDEC Outline MO-220, variation VGGD-8.
- **4.** Recommended card reflow profile is per the JEDEC/IPC J-STD-020C specification for Small Body Components.



6. Recommended PCB Layout

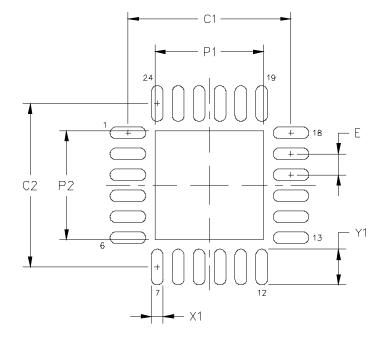


Table 10. PCB Land Pattern

Dimension	Min	Nom	Max	
P1	2.50	2.55	2.60	
P2	2.50	2.55	2.60	
X1	0.20	0.25	0.30	
Y1	0.75	0.80	0.85	
C1	3.90			
C2	3.90			
E	0.50			

Notes:

- General
 - 1. All dimensions shown are in millimeters (mm) unless otherwise noted.
 - 2. Dimensioning and Tolerancing per ANSI Y14.5M-1994 specification.
 - 3. This Land Pattern Design is based on the IPC-7351 guidelines.

Solder Mask Design

 All metal pads are to be non-solder mask defined (NSMD). Clearance between the solder mask and the metal pad is to be 60 μm minimum, all the way around the pad.

Stencil Design

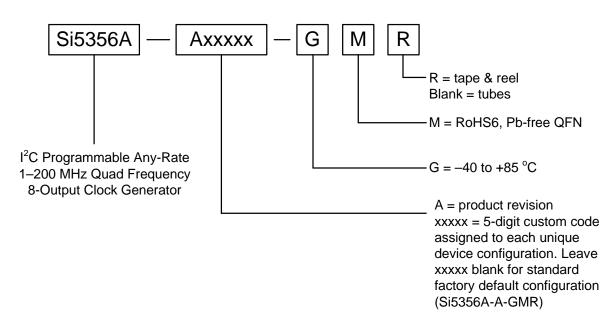
- 5. A stainless steel, laser-cut and electro-polished stencil with trapezoidal walls should be used to assure good solder paste release.
- 6. The stencil thickness should be 0.125 mm (5 mils).
- 7. The ratio of stencil aperture to land pad size should be 1:1 for all perimeter pins.
- 8. A 2x2 array of 1.0 mm square openings on 1.25 mm pitch should be used for the center ground pad.

Card Assembly

- 9. A No-Clean, Type-3 solder paste is recommended.
- 10. The recommended card reflow profile is per the JEDEC/IPC J-STD-020C specification for Small Body Components.



7. Ordering Guide





NOTES:



CONTACT INFORMATION

Silicon Laboratories Inc.

400 West Cesar Chavez Austin, TX 78701 Tel: 1+(512) 416-8500 Fax: 1+(512) 416-9669 Toll Free: 1+(877) 444-3032

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